

# VS36VKT Assembly Instructions



1. Cut the bands.
2. Remove the VKT stand from the box.
3. Unpack the fan.
4. Check hardware bags to make sure contents are there.

**Small hardware bag:** (2) Detent pins  
(2) Push nuts  
(2) Rubber pads

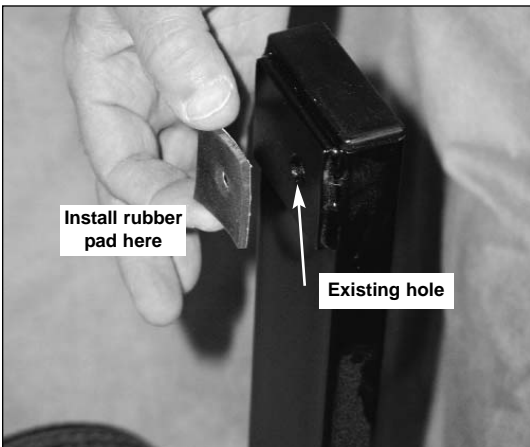
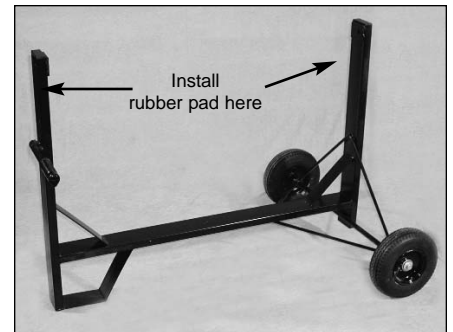
**Large hardware bag:** (2) Wheels

## ASSEMBLE VKT STAND



5. Place (1) **wheel** and (1) **push nut** onto left axle with valve stem out. Slide wheel all the way on the axle and place push nut at the end of the axle. Secure the push nut in place with hammer.
6. Repeat step 5 for right side.

After both wheels are in place the stand should look as shown.

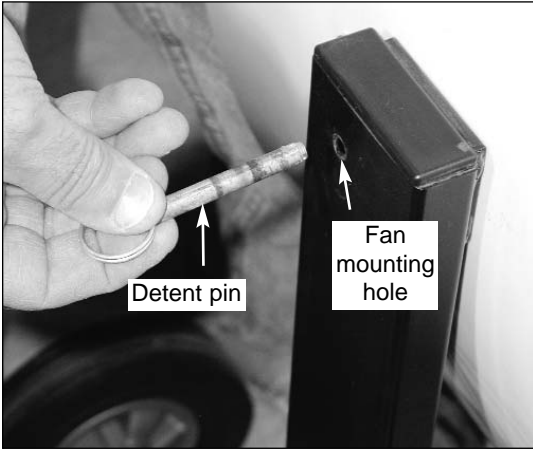


7. Install a **rubber pad** on the inside of each upright. Center the hole in the pad over the existing hole on upright as pictured left.

## INSTALL THE FAN ONTO THE VKT STAND



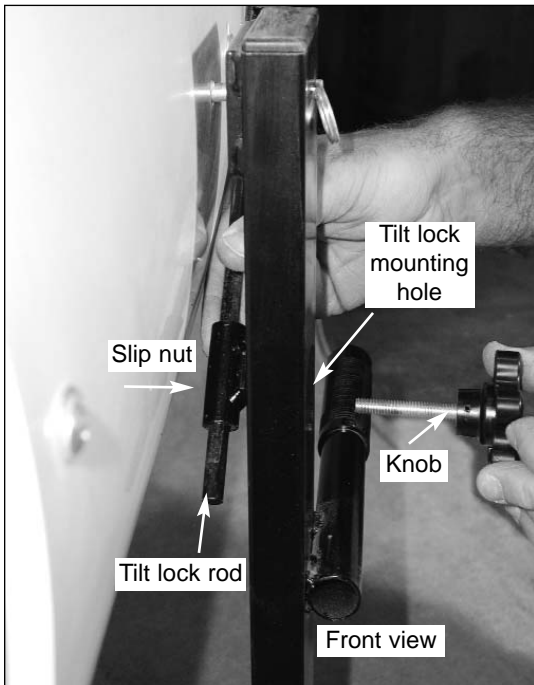
8. Make sure the tilt lock on the fan is on the same side as handle on the stand.
9. Make sure the front of the fan is on the front of the stand. There is a label on the stand which indicates which side is the front.



10. Install a **detent pin** through left side of fan mounting hole into the left side hole in the fan. Repeat this step for right side.

#### INSTALL TILT LOCK TO STAND

11. Remove knob from fan.
12. Position slip nut on the inside of upright centering over the tilt lock rod and tilt lock mounting hole by sliding slip nut down on the tilt lock rod.
13. Install knob through upright into tilt lock mounting hole to the slip nut. Tighten the knob securely.
14. Fully assembled tilt lock assembly pictured below.



Fully assembled VS36VKT



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